

## TD-373-013

### WHEEL & SHAFT SET CLAMPING SHAFT ADAPTER

## ASSEMBLY INSTRUCTIONS

1. Mount the motor onto the motor mount tube
2. Slide the bearing from the inside of the motor mount tube.
3. Slide the wheel shaft through the bearing, aligning the flat spots on the wheel shaft and the motor shaft.
4. Place the clamping hub side with the center hole so that its flat spot rests against the flat spots on the motor and wheel shafts. Make sure it is 'capturing' the wheel shaft. Place the other side of the clamping hub on the opposite side and tighten all four screws.
5. See section view below to ensure proper installation.

